

# 1032A

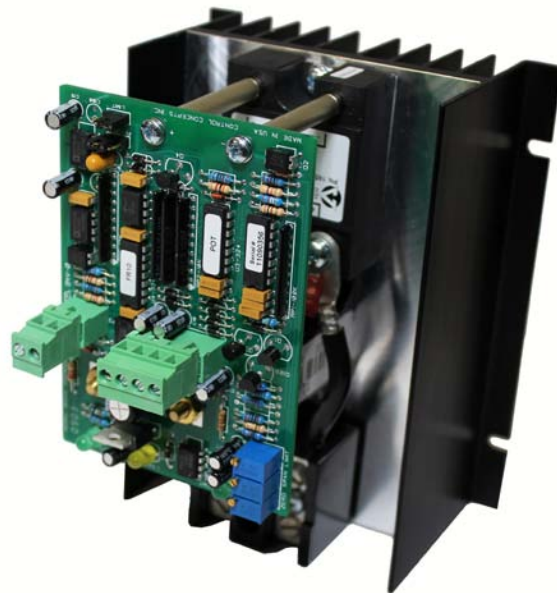
## Single-Phase Phase Angle SCR Power Controller

### FEATURES

- Phase-Angle Control
- True RMS Load Voltage or True RMS Load Current is Linear with Command
- True RMS Current Limit or True RMS Voltage Limit, Both User Adjustable
- Soft Start with Missing Cycle Detection
- Diagnostic/Status LEDs
- Isolated Heatsink and Command Signal

### APPLICATIONS

- Variable Resistance Loads
  - Silicon Carbide
  - Molybdenum Disilicide
- T-3 Lamps
- Transformer Coupled Loads
- Tungsten Heating Elements
- Non-Linear Resistance Heaters



LISTED 3L32  
INDUSTRIAL  
CONTROL  
EQUIPMENT  
E136219



CERTIFIED  
BY UL TO  
CANADIAN  
NATIONAL  
STANDARDS



### DESCRIPTION

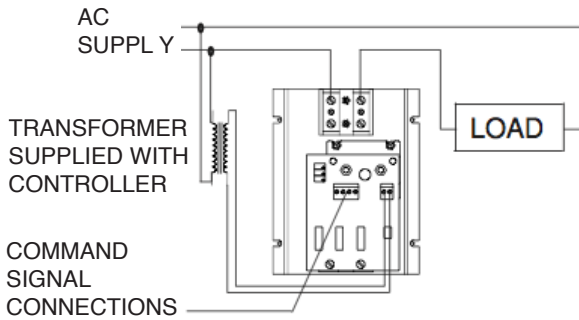
The model 1032A is a single-phase, phase-angle SCR power controller that features either RMS voltage control or RMS current control, user adjustable RMS current limiting or voltage limiting, soft start with missing cycle detection and line voltage compensation.

The model 1032A linearly controls the RMS value of the voltage (or current) applied to a load with respect to the command signal. This is accomplished by varying the time, within each electrical half cycle, that power is applied to the load. The RMS load voltage (or current) will be linear up to the RMS current limit (or RMS voltage limit) set point with respect to the command signal.

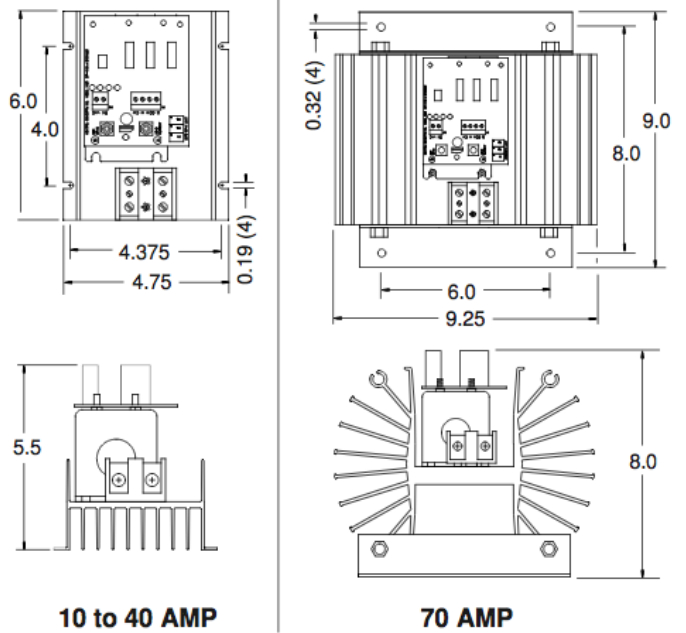
The RMS current limit (or voltage limit) feature is user adjustable over a range from 20% to 110% of the controller rating. RMS current limiting is used to prevent excessive currents in loads that exhibit large cold to hot resistance changes such as tungsten and to limit the power applied to variable resistance loads such as silicon carbide and molybdenum disilicide. RMS voltage limiting is used to prevent the load voltage from going over a user set maximum voltage.

Soft start prevents saturation of load transformers and limits inrush currents by controlling the rate at which the load voltage is allowed to change. Missing cycle detection sets the output voltage to zero and reinitiates the soft start on power interruptions of one half cycle or more.

# WIRING



# DIMENSIONS

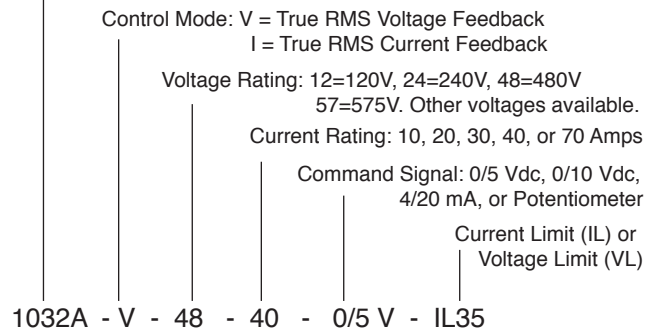


# SPECIFICATIONS

<b>Control Mode</b>	Single-phase, phase angle control of the RMS load voltage (or current).										
<b>Command Signal</b>	<table border="0"> <tr> <td>Signal</td> <td>Impedance</td> </tr> <tr> <td>0-5Vdc</td> <td>100K Ohms</td> </tr> <tr> <td>0-10Vdc</td> <td>200K Ohms</td> </tr> <tr> <td>1-20K Pot.</td> <td>200K Ohms</td> </tr> <tr> <td>4/20mA</td> <td>300 Ohms</td> </tr> </table>	Signal	Impedance	0-5Vdc	100K Ohms	0-10Vdc	200K Ohms	1-20K Pot.	200K Ohms	4/20mA	300 Ohms
Signal	Impedance										
0-5Vdc	100K Ohms										
0-10Vdc	200K Ohms										
1-20K Pot.	200K Ohms										
4/20mA	300 Ohms										
<b>Control Range</b>	0 to 97% of line voltage.										
<b>Linearity</b>	RMS load voltage (or current) is linear within 2% of span of the command signal.										
<b>Zero and Span</b>	User adjustable over a range of 20% of span. Factory preset.										
<b>Current or Voltage Limit</b>	User adjustable over a range from 20% to 110% of rated current (or voltage).										
<b>Isolation</b>	Dielectric strength, input/output and load voltage/heatsink: 2500V(RMS)										
<b>Mounting</b>	Panel mount. Heatsink fins vertical.										
<b>Line Voltage</b>	120, 240, 480, and 575 Vac +10%, -20%, 50/60 Hz. Other voltages available.										
<b>Line/Load Connections</b>	Compression lugs accept #2 to #14 Copper or #2 to #8 Aluminum.										
<b>Load Current</b>	Models available with current ratings of 10, 20, 30, 40 or 70 Amps RMS.										
<b>dv/dt and Transient Voltage</b>	200 volts/microsecond minimum. Uses a dv/dt snubber and a metal oxide varistor (MOV).										
<b>Cooling</b>	Convection.										
<b>Weight</b>	10A thru 40A, 5 pounds; 70A, 9 pounds.										
<b>Temperature</b>	Operating: 0 to +55 C (+32 to +131 F) Storage: -40 to +80 C (-40 to +176 F)										
<b>Heat Dissipation</b>	1.5 Watts per amp of controlled current.										
<b>Fusing</b>	Special semiconductor fuses are not required. Class T fuses are recommended to protect controller and load.										

# ORDERING INFO

1032A Phase Angle SCR Power Controller with Current Limit



# ABOUT US

Control Concepts, Inc. has the expertise to meet your specific industrial power control needs with a full range of standard and custom SCR power controllers and signal conditioners. All Control Concepts products are covered by a limited two year warranty.

Call us for more information and assistance.



TEL: (952) 474-6200 | (800) 765-2799  
 FAX: (952) 474-6070 | www.ccpower.com  
 18760 Lake Drive East, Chanhassen, MN 55317