3629C Three Phase, Phase Angle 6 SCR Power Controller

FEATURES

- 6 SCR Phase-Angle Control
- Linear control of RMS Voltage with respect to command signal, or parameters represented by 0/5 Vdc signal
- Adjustable True RMS Current Limit
- User-adjustable Over Current Trip
- Shorted SCR Detection
- Soft Start with Missing Cycle Detection
- In-Line, Inside-Delta and 3 or 4 Wire WYE Control
- Digital Timing & 50/60 Hz Operation
- Multiple Tap Operating Voltages
- Plug-In & Interchangeable Circuit Card
- 8 Diagnostic/Status LEDs
- Optical Coupled Gatedrives
- Over-Temp Protection
- High Surge Current Rating
- Auto-Phase Rotation Detection

APPLICATIONS

- Variable Resistance Loads
  - Silicon Carbide
  - Molybdenum Disilicide
  - Graphite
- Vacuum Furnaces
- Transformer Coupled Loads
- Fast Responding Loads
- T-3 Lamps
- High Frequency Induction Heating

DESCRIPTION

The 3629C is a three phase, six SCR, phase-angle power controller. The controller linearly controls, with respect to a command signal, either the RMS value of the load voltage or the average value of the load voltage. When configured to accept an external feedback signal, the 3629C linearly controls other parameters such as load current or load power. The controller can be configured to accept most standard industrial command signals, as well as non-standard commands.

The 3629C is available with current ratings from 50 to 1000 amperes, and voltage ratings from 208 to 575Vac. The controller will operate without adjustment or modification on 50 or 60 Hertz, and can be connected for in-line, inside-delta or 4-wire wye operation.

The Model 3629C is intended for controlling transformer coupled loads, fast responding loads, and non-linear loads in which the resistance changes with time or age. Examples include Scott-T transformers, step-up transformers used in high frequency induction heating, fast responding lamps, and non-linear loads such as tungsten, silicon carbide, and molybdenum disilicide.

Description continues on Page 2
**Adjustable Current Limiting.**  
Current limit provides a means by which the user can prevent the load current from exceeding a preset value. This feature prevents surge currents when controlling loads that have a low resistance when cold. Metering of this setting is possible from the command connector. Remote set capability is available, contact factory for information.

**Over Current Trip.**  
The over current trip provides an adjustable means to remove power when a load fault occurs. The over current trip feature, in the event of excessive current, prevents the SCRs from being turned ON and energizes a relay with form “C” contacts rated for 250V @ 5A. The relay contacts can be used to activate an alarm or remove system power. The over current trip is preset at 175% of the current rating of the controller. The relay and operation of the controller are reset by momentary closure of a remote contact or by momentarily removing power from the controller. Metering of this setting is possible from the command connector.

**Shorted SCR Detection.**  
A relay with form “C” contacts rated for 250V @ 5A is energized in the event an SCR fails in the ON state.

**Soft Start.**  
Soft start sets the output to zero on start up, or after a momentary power interruption, and then ramps the output to the desired level at a predetermined rate.

**Diagnostic LEDs.**  
The diagnostic/status indicating LEDs provide a convenient and safe method of analyzing the operation of the controller.

**Automatic Phase Detection.**  
The Model 3629C is not phase rotation sensitive.

**Digital Phase Locked Loop (PLL) Timing.**  
PLL timing ensures a stable, transient immune, accurate timing method that automatically synchronizes to the supply frequency and digitally determines when each SCR is to be turned on. The unique timing circuitry allows the controller to operate at 50 or 60 Hertz without adjustment or modification.

**Optically Coupled SCR Gate Drives.**  
Optically coupled SCR gate drives provide superior transient immunity and electrical isolation than conventional techniques using pulse transformers. This technique virtually eliminates false operation and prevents SCR failure that can result when SCRs are not properly gated into the ON state.
## SPECIFICATIONS

| Control Mode(s) | Three-phase in line or inside delta 6 SCR phase angle control of the RMS or average load voltage. External feedback control available. |
| Control Range | 0 to 98% of line voltage |
| Linearity | Output is linear within 2% of span over entire range of control |
| Zero and Span | Factory preset. Multi-turn potentiometers allow zero and span adjustments of ±25% of span. |
| Current Limit | User adjustable over a range from 20% to 125% of rated current. |
| Over Current Trip | User adjustable over a range from 50% to 300% of rated current. |
| Isolation | Dielectric strength, input/output and load voltage/heat sink: 2500V (RMS) |
| Mounting | Convection cooled: HS fins vertical Forced air cooled: any orientation |
| Line Voltage | 208, 240, 380, 415, 480, and 575 Vac, 3 Phase, +10%, -15%, 50/60 Hz Other voltages may be available. Consult factory |
| Line/Load Wire Size | 50 & 80A: 14ga to 2ga wire. 120A & up: 4ga to 500mcm |

### ORDERING INFO

| Basic Model Number | 3629C - X - XXX - XXX - XX/XX - ILXXX |
| Feedback: | V = RMS Voltage; A = Average Voltage; E = External |
| Voltage: | 208V, 240V, 380V, 415V, 480V, or 575V |
| Current: | 50, 80, 120, 160, 200, 250, 300, 380, 425, 500, 600, 750, or 1000A |
| Command: | 0/5 Vdc, 0/10 Vdc, 4/20 mA or Potentiometer |
| Current Limit: | Specify only if a value other than 105% is desired. |

### CONTACT/ORDERING INFORMATION

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